

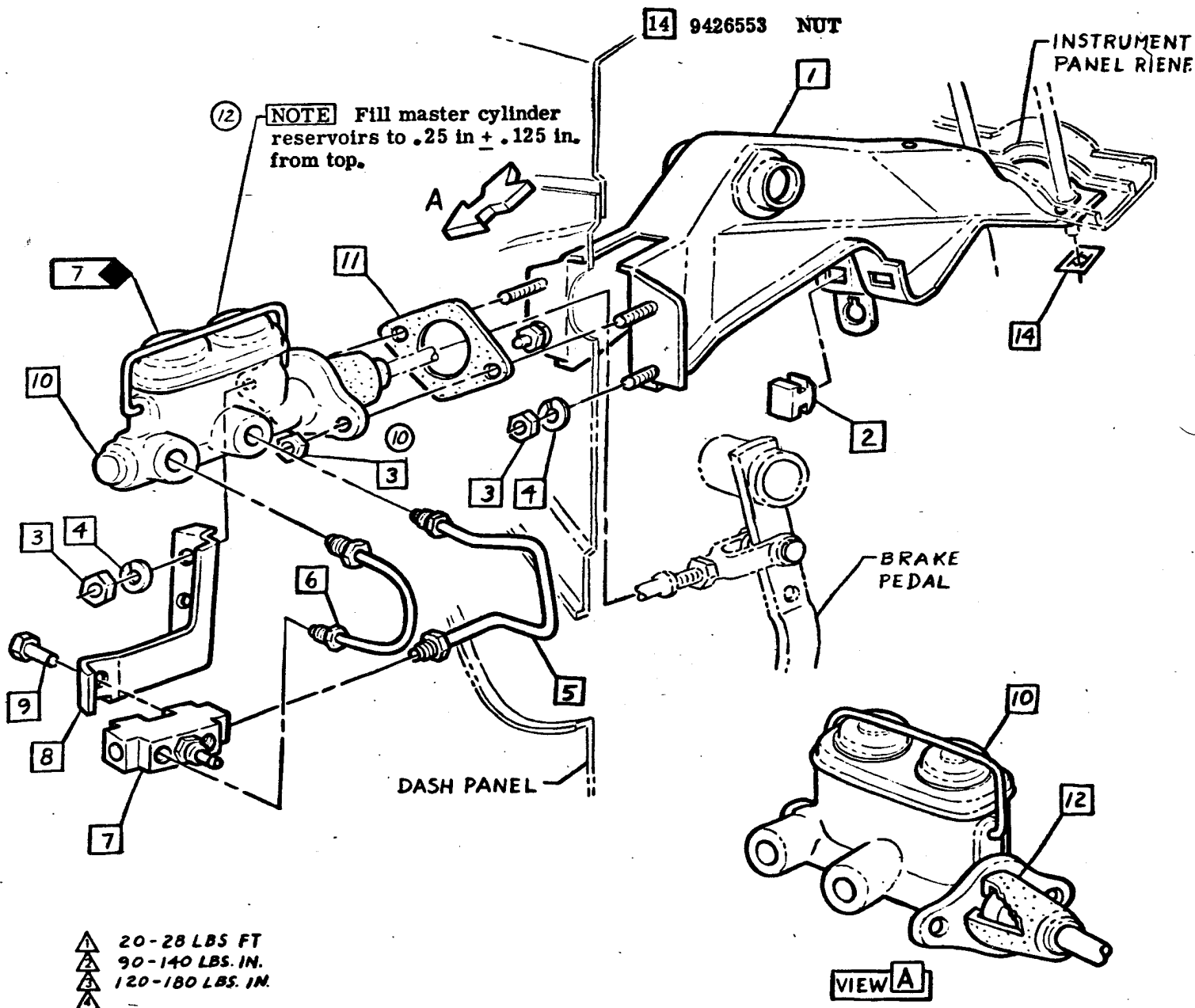


CHEVROLET

ASSEMBLY INSTRUCTIONS

3891775 "F" CAR 12000 SERIES

- ⑨ 1 3918739 BRACKET ASM
2 3723230 BUMPER
△ 3 9418931 NUT
4 103321 L. WASHER
△ 5 3909903 PIPE ASM RR
△ 6 3904271 PIPE ASM FRT
7 3904270 SWITCH ASM
- 8 3909933 BRKT SWITCH
△ 9 9419370 SCREW
10 5452475 CYLINDER ASM
3893302 OPT.
11 3792566 GASKET
12 5456779 BOOT
13 7 BRAKE FLUID .119 GAL



- △ 20-28 LBS FT
△ 90-140 LBS. IN.
△ 120-180 LBS. IN.

* CHEVROLET MOTOR DIVISION, GMC *				UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK
T I T L E	BRAKE-CYLINDER, BRACKET & PRESSURE INDICATOR SWITCH			5	11-23-66	9	WAS 3909147 BRACKET	83631	CO		
						10	L. WASHER REMOVED	83267			L
					1-9-67	11	QUANTITY NOTE REMOVED	84353	RA		
						12	MASTER CYLINDER NOTE ADDED				C1
M O D	12000			A 2							
DWG PREL 1-4	CO	REF: Prel. A2									
DATE REL 3-1	DP	L-	L-								
					X1 SHEET						